

# INSTALLATION INSTRUCTIONS FOR INSTALLATION KIT, ELECTRONIC EQUIPMENT, MK-2390/VRC (NSN 5895-01-310-2547) (EIC: N/A) TO PERMIT INSTALLATION OF RADIO SET AN/VRC-89 SERIES IN A MASTER CONTROL SET AN/TSQ-138

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HEADQUARTERS, DEPARTMENT OF THE ARMY

1 AUGUST 1999

# INSTALLATION INSTRUCTIONS FOR INSTALLATION KIT, ELECTRONIC EQUIPMENT, MK-2390/VRC TO PERMIT INSTALLATION OF RADIO SET AN/VRC-89 SERIES IN A MASTER CONTROL SET AN/TSQ-138 (NSN 5895-01-310-2547)(EIC: N/A)

#### REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes, or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms) or DA 2028–2 located in back of this manual direct to: Commander, US Army Communications–Electronics Command Fort Monmouth, ATTN: AMSEL–LC–LEO–D–CS–CFO, Fort Monmouth, New Jersey 07703–5000. The Fax number is 732–532–1413, DSN 992–1413. You may also e–mail your recommendation to AMSEL–LC–LEO–PUBS–CHG@cecom3.monmouth.army.mil.

In either case a reply will be furnished direct to you.

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\*This manual supersedes TB 11-5820-890-20-67, dated 1 September 1993

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# 0.1 SCOPE.

This technical bulletin provides Installation Instructions for Installation Kit, Electronic Equipment, MK–2390/VRC, commonly referred to as the Mounting Kit (MK). The MK shall be installed into the following type of shelter(s):

• Master Control Set AN/TSQ-138

The MK is used for installation of radio set components at field locations. The information contained in this technical bulletin is the official authorization to perform the installation at the unit maintenance level.

#### NOTES

- This technical bulletin is not an authorization for requisition or turn-in of shelters.
- This technical bulletin does not establish quantity or types of shelters assigned to using units.

This technical bulletin does not contain information on the maintenance or replacement of the MKs. This information is contained in the MAC of TM 11-5820-890-20-2 and RPSTL of TM 11-5820-890-20P.

## 0.2 GENERAL INFORMATION.

The MK becomes operable when all the radio set components are installed in the shelter and correct power is supplied. Refer to TM 11–5820–890–20–1 or TM 11–5820–890–20–2 for installation, Operational (OP) Check instructions, and required maintenance procedures. Refer to TM 11–5820–890–20P for repair parts.

Included in the Radio Set AN/VRC-89 Series is:

Radio Set AN/VRC-89 Series (for RT-1523(C)/U)

## 0.3 MAINTENANCE FORMS, RECORDS AND REPORTS.

0.3.1 Reports of Maintenance and Unsatisfactory Equipment. See section 4.2.2.3 for information.

0.3.2 Report of Packaging and Handling Deficiencies. See section 4.2.2.1 for information.

0.3.3 Discrepancy in Transportation Deficiency Report (TDR) (SF361). See section 4.2.2.2 for information.

## 0.4 CONSOLIDATED INDEX OF ARMY PUBLICATIONS.

Refer to the latest issue of DA Pam 25–30 to determine whether there are new changes, or additional publications pertaining to the equipment.

# 1. PURPOSE OF INSTALLATION.

The Installation Kit, Electronic Equipment, MK–2390/VRC (MK) contains the items needed to mount Radio Set AN/ VRC–89 Series in a Master Control Set AN/TSQ–138 (shelter).

# 2. END ITEM OR SYSTEM TO BE MODIFIED.

Not applicable.

# 3. APPLICATION TIMES.

**3.1 Time for Completion of Installation.** Using two people, a total of 2.0 work hours is required. Typical shelter downtime is 3.0 hours.

**3.2 Time for Installation of One Assembly or Component.** The following table lists the time required to install one component. All times have been rounded off to the nearest half hour. The sum of these times will not reflect the typical shelter downtime.

ITEM	SECTION	TIME
Antenna AS-3900/VRC	5.1	0.5
Mounting Base, Electrical Equipment MT-6352/VRC	5.2	1.5
Cables	5.3	1.0

## 4. PREPARATION FOR INSTALLATION.

This section explains how to prepare the shelter and MK for installation.

**4.1 Preparation of Shelter.** To prepare the shelter for installation, insure that the site includes adequate lighting and a power source when drilling is required. Inspect the shelter for damage that could affect installation. Have any such damage repaired before installing MK.

**4.1.1 Items to be Removed.** Remove existing AN/VRC-12 radio family installation kit/harness. See TM 11-5820-401-20-2 for removing items used with intercom systems, or TM 11-5820-401-20-1 (used without intercom systems), and TM 32-5811-902-20.

**4.1.2 List of Items to be Retained.** Not applicable.

- **4.2 Preparation of MK.** To prepare MK, unpack, inspect and check inventory.
- **4.2.1 Precautions During Handling.** Observe these steps to prevent equipment damage.
  - a. Keep dust covers in place on connectors.
  - b. Do not disassemble or modify parts in MK unless authorized to do so.
  - c. Keep mounting hardware covered and protected until needed.
  - d. When exposed to moisture, rain or salt water, keep all parts dry to prevent corrosion.

#### 4.2.2 Unpack and Inspect Equipment.

**4.2.2.1** Inspect Packaging for Evidence of Damage. Any shipping damage should be reported on SF364 Report of Discrepancy (ROD) as prescribed in AR 735–11–2/DLAR 4140.55/NAVMATINST 4355.73A/AFR 400–64/MCO 4430.3F.

**4.2.2.2 Unpack and Inventory MK.** If any item is missing, fill out and forward Transportation Deficiency Report (TDR) (SF361) as described in AR 55–38/NAVSUPINST 4610.33C/AFR 75–18/MCO P4610.19D/DLAR 4500.15.

**4.2.2.3 Examine Each Item for Damage.** If any item is damaged, fill out and forward SF364 Report of Discrepancy (ROD) as prescribed in AR 735–11–2/DLAR 4140.55/NAVMATINST 4355.73A/AFR 400–64/MCO 4430.3F. All damages should be reported as prescribed by DA Pam 738–750, as contained in Maintenance Management Update.

#### 4.3 MK, Distribution and Consumables.

**4.3.1** Items Supplied in MK and/or Required for Installation. Use Table 4–1 and figure 4–1 to identify and inventory MK parts supplied to install Radio Set AN/VRC–89 Series.

#### 4.3.2 Distribution and Issue Instructions.

- a. US Forces: Do not requisition MK. They will be shipped automatically.
- b. US Army Depots: Requisition MK through supply channels.
- c. Multiservice: Instructions shall be included or multiservice modifications.
- d. MAP/MAS Countries: Instructions shall be provided for MAP/MAS countries.

NSN	ITEM DESCRIPTION AND PART NUMBER	QUANTITY IN MK	SMR CODE	FIGURE, ITEM NO.
5985-01-297-2971 5305-00-847-1159	Antenna AS-3900/VRC (A3017899-1) Screw, Cap, Hexagon (3/8-16 x 1 3/4 in) MS35307-365	2 8	PAOOFA PAOZZA	4–1, 2
5310-00-913-8881 5310-00-061-1258	Nut, Hexagon (3/8-16 in) MS51971-3 Washer, Lock, Internal/External-Toothed	8 16	Paozza Paozza	
5310-00-889-2527	(3/8 in) MS45904-76 Washer, Lock, Internal/External-Toothed (5/16 in) MS45904-72	4	PAOZZA	
5306-00-225-9086	Bolt, Machine (5/16–24 x 5/8 in) MS90726–31 (1 Not Used)	2	PAOZZA	
5330-01-205-2864	Gasket (A3013655-1)	2	PAOFFA	
5975-01-188-8873	Mounting Base, Electrical Equipment MT-6352/VRC (A3013367-1)	1	PAOOFA	4–1, 1
5306-00-225-9089	Bolt, Machine (5/16-24 x 1 in) MS90726-34 (Not Used)	5	PAOZZA	
5310-00-889-2527	Washer, Lock, Internal/External-Toothed (5/16 in) MS45904-72 (2 Not Used)	10	PAOZZA	
5310-00-880-7746	Nut, Hexagon (5/16 - 24 in) MS51968-5 (1 Not Used)	5	PAOZZA	
5995-01-219-2008	Cable Assembly, Special Purpose, Electrical CX-13300/VRC (3 FT, 0 IN) (A3014044-2)	1	PAOZZA	4–1, 9
5995-01-219-9528	Cable Assembly, Radio Frequency CG-3855/VRC (3 FT, 0 IN) (A3014031-1)	1	PAOZZA	4–1, 8
5995-01-219-7030	Cable Assembly, Radio Frequency CG-3855/VRC (7 FT, 0 IN) (A3014031-3)	1	PAOZZA	4–1, 8
5995-01-219-7035	Cable Assembly, Radio Frequency CG-3855/VRC (18 FT, 0 IN) (A3014031-8)	1	PAOZZA	4-1, 8
5935-01-037-3476	Adapter, Connector M55339/16-00914 Adapter, Connector (A3142347-1)	1 1	Paozza Paozza	4–1, 3
5306-00-225-9093	Bolt, Machine (5/16–24 x 1 1/2 in) MS90726–38 Bracket, Mounting - Antenna (A3014546–1) Bracket, Mounting Base - Antenna (A3018340–1)	4 1 1	PAOZZA XBOZZA XBOZZA	4-1, 4 4-1, 5
5340-00-057-2906 5340-00-809-1490		1 2	PAOZZA PAOZZA	
4020-01-341-8795	Fiber Rope Assembly-Single Leg (A3167672-1)	2	PAOZZA	4-1, 6
5310-00-880-7746	Nut, Plain, Hexagon (5/16–24 in) MS51968–5	3	PAOZZA	

## Table 4–1. Parts List for Installation of Radio Set AN/VRC-89 Series

NSN	ITEM DESCRIPTION AND PART NUMBER	QUANTITY IN MK	SMR CODE	FIGURE, ITEM NO.
5305-00-071-2241 5305-00-984-7350	Screw, Machine, Flat-Head (5/16-24 x 1 in)	4 2	PAOZZA PAOZZA	
5305-00-071-1317	MS35191–308 Screw, Machine, Pan-Head (1/4–20 x 7/8 in) MS51957–82	2	PAOZZA	
5305-00-191-3641	MS51851–65	1	Paozza	
5975-00-074-2072	Spacer, Plate (A3014054-2) Strap, Tiedown, Electrical Components	2 20	XBOZZA PAOZZA	4–1, 7
3973-00-074-2072	MS3367-1-9	20	TAUZZA	
5310-00-582-5965	Washer, Lock (1/4 in) MS35338-44	2	PAOZZA	
5310-00-045-3296		1	PAOZZA	
5310-00-889-2528	Washer, Lock, Internal/External-Toothed (1/4 in) MS45904-68	5	PAOZZA	

Table 4-1. Parts List for Installation of Radio Set AN/VRC-89 Series. Continued

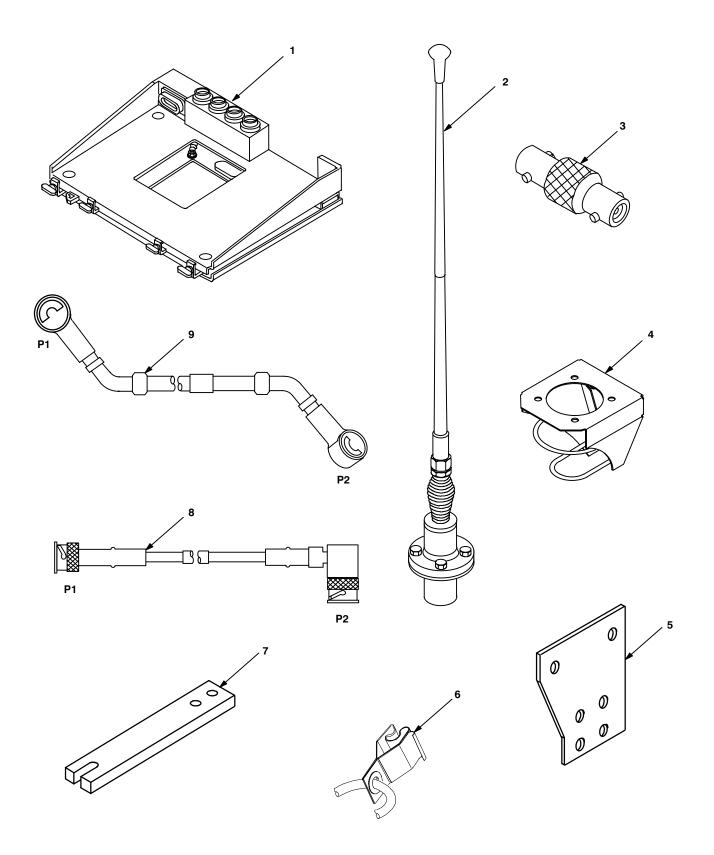


Figure 4–1. MK Illustrated Parts List

4.3.3 Consumable Materials. The table below lists materials required for installation but not supplied with MK.

NSN	NOMENCLATURE
8040-00-117-8510	Adhesive-Sealant, Clear, RTV
6850-00-880-7616	Silicone Compound, MIL-S-8660
8030-00-292-1102	Conductive Anti-seize Compound

**4.4 Tools and Test, Measurement and Diagnostic Equipment (TMDE) Required.** The following tools and TMDE are needed for installation.

NOMENCLATURE	NSN	QUANTITY
Radio Set*		1
Electric Grinder or Equivalent		1
Pocket Knife, Electrician's	5110-00-240-5943	1
Screwdriver, No. 2 Point Phillips, 4 in	5120-00-234-8913	1
Screwdriver, 1/4 in Flatblade, 4 in	5120-00-222-8852	1
Pliers, Round Nose	5120-00-240-6172	1
Pliers, Diagonal Cutting	5110-00-965-0974	1
Wrench, Open/Box: 7/16 in 1/2 in	5120–00–228–9505 5120–00–228–9506	1 1
9/16 in	5120-00-228-9507	1
Handle, Socket Wrench Socket: 7/16 in 1/2 in 9/16 in 5/16 in	5120-00-240-5364 5120-00-227-6703 5120-00-237-0977 5120-00-227-6704 5120-00-235-5878	1 1 1 1
Electric Drill Drill Bits: 3/16 Size 21 (.159 in)	5130–00–889–8994 5133–00–227–9664 5133–00–189–9266	1 1 1

\* Use radio issued with your shelter if available.

# 5. INSTALLATION PROCEDURES.

This section describes where and how to install MK items in the shelter. See figure 5-1 for an overall view of where the MK equipment, as well as radio components, typically will be installed. When installing MK equipment, be sure to read and follow instructions and illustrations carefully.

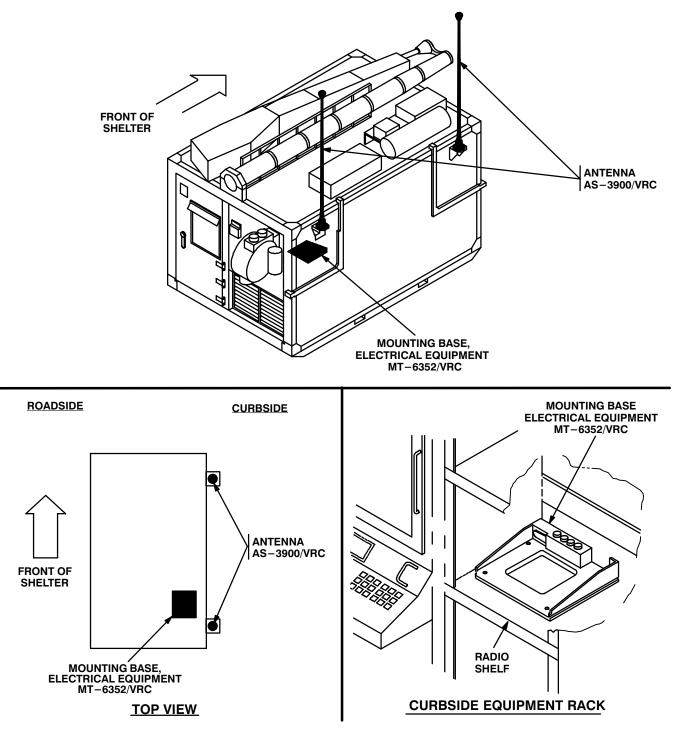
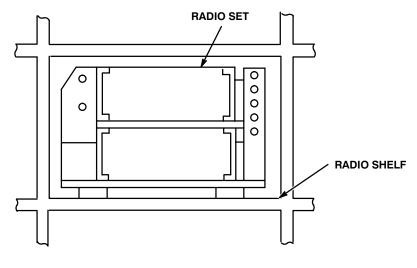


Figure 5-1 (1). MK and Radio Installation: MK Equipment Locations

# 5. INSTALLATION PROCEDURES. Continued

INSTALLATION FOR AN/VRC-89 Series



**CURBSIDE EQUIPMENT RACK** 

Figure 5-1 (2). MK and Radio Installation: Radio Equipment Locations

# 5.1 Installation of Antenna AS-3900/VRC (antenna). See figures 5-1 (1) for location(s).

**5.1.1** Installation of Antenna Base. Perform steps a thru g to install rear antenna base. Perform steps h thru k to install forward antenna base.

ITEM	ACTION	REMARKS
	NOTE	
	sive-sealant to both sides of each internal/extern to the area of contact where IET washer is to be	. ,
. Antenna bracket (3) and mounting bracket (2).	Join together and aline two top mounting holes. See figure $5-2$ (1).	
. Two flat-head machine screws (1), two internal/ external-toothed (IET) washers (4) and two nuts (5).	Install and secure to antenna bracket (3) and mounting bracket (2).	Tools: Phillips screwdrive and 1/2 in open/box wrench.
. Three cap screws (6) and three IET washers (7).	Install and secure to remaining holes in mounting bracket (2), antenna bracket (3) and rear curbside wall; except bot- tom left hole in mounting bracket.	Tools: 7/16 in socket.
REAR CURBSIDE WALL	2. MOUN 3. ANTEN 4. IET WA 5. NUT (5 6. CAP Se	INE SCREW (5/16–24 x 1 in) TING BRACKET INA BRACKET ASHER (5/16 in) i/16–24 in) CREW (1/4–20 x 1 1/4 in) ASHER (1/4 in)
		4 5 7 6

Figure 5-2 (1). Antenna Base Installation: Installing Antenna and Mounting Brackets

#### 5.1.1 Installation of Antenna Base. Continued

	ITEM	ACTION	REMARKS
d.	Gasket (4).	Place on antenna bracket (5) and aline mounting holes. See figure $5-2$ (2).	
e.	Antenna base (1).	Place on top of gasket (4) and antenna bracket (5); then aline mounting holes.	
f.	Four cap screws (2), eight IET washers (3) and four nuts (6).	Install and secure to antenna base (1) and antenna bracket (5).	Tools: 9/16 in wrench and 9/16 in open/box wrench.
<b>]</b> .	Ground strap (9), cap screw (8) and two IET washers (7).	Install and secure to left bottom hole in mounting bracket (10) and rear curbside wall.	Tools: 7/16 in socket and 7/16 in open/box wrench.
	REAR CURBSIDE WALL		CAP SCREW (3/8-16 x 1 3/4 in) IET WASHER (3/8 in) GASKET ANTENNA BRACKET NUT (3/8-16 in) IET WASHER (1/4 in) CAP SCREW (1/4-20 x 1 1/4 in)

Figure 5-2 (2). Antenna Base Installation: Installing Rear Antenna Base

#### 5.1.1 Installation of Antenna Base. Continued

	ITEM	ACTION	REMARKS
h.	Gasket (2).	Place on existing antenna bracket and aline with mounting holes. See figure 5-2 (3).	
i.	Antenna base (1).	Place on top of gasket (2) and antenna bracket; then aline mounting holes.	
j.	Four cap screws (9), eight IET washers (8) and four nuts (7).	Install and secure to antenna base (1) and antenna bracket.	Tools: 9/16 in socket and 9/16 in open/box wrench.
k.	Ground strap (5), machine bolt (3), two IET washers (4) and nut (6).	Install and secure to existing hole in antenna bracket.	Tools: 1/2 in open/box wrench.

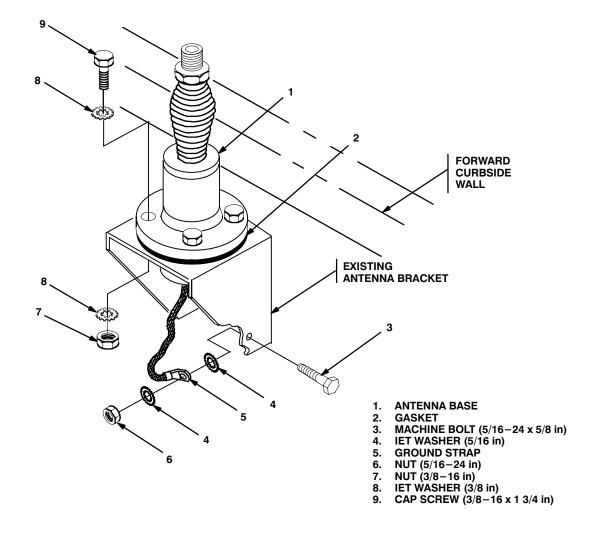


Figure 5-2 (3). Antenna Base Installation: Installing Forward Antenna Base

ITEM ACTION REMARKS Apply silicone compound to element a. Antenna elements (1, 2). threads and assemble. See figure 5-3. b. Antenna element (2). Install and hand-tighten to antenna base (3). Lock wire (4). Install to antenna element (2) and C. antenna base (3). See figure 5-3, detail A. Cut and remove excess wire with diagonal cutting pliers. d. Fiber rope assembly (5). Attach clip to antenna element (1). Tie rope to vehicle to position antenna in desired location. See figure 5-3, detail B. 2 3 DETAIL B DETAIL A **ANTENNA ELEMENT (UPPER)** 1. 2. ANTENNA ELEMENT (LOWER) ANTENNA BASE 3. 4. LOCK WIRE

**5.1.2** Installation of Top Antenna Assembly. The top portion of the antenna includes a lower element and an upper element (with installed cap). Use the following procedure to assemble, install and tie down all antennas.

5. FIBER ROPE ASSEMBLY

Figure 5–3. Top Antenna Assembly Installation

**5.2** Installation of Mounting Base, Electrical Equipment MT-6352/VRC (mounting base). Remove and retain attaching bag of 5/16 in mounting hardware for installation. To insure good electrical grounding, any rust, corrosion or paint around mounting holes in radio shelf should be removed before installing the mounting base. See figure 5-4 and perform the following steps.

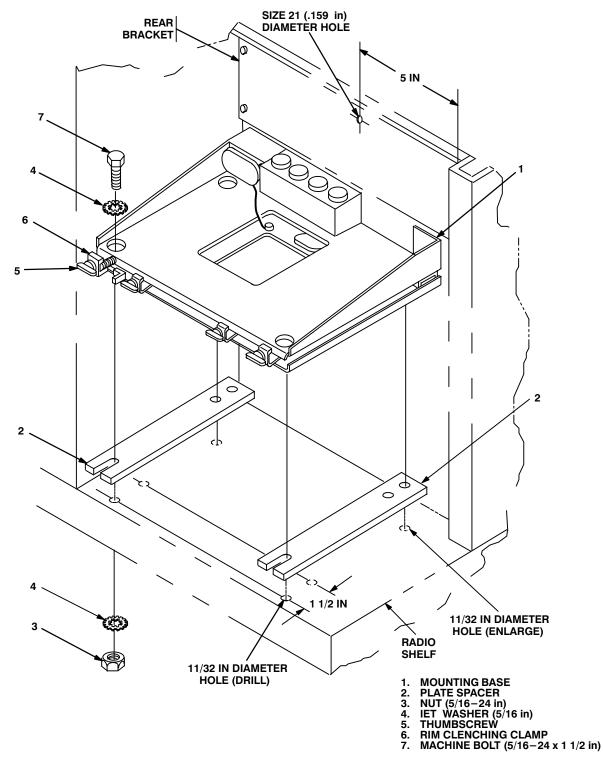


Figure 5–4. Mounting Base Installation: Curbside Equipment Rack

	ITEM	ACTION	REMARKS
		<b>NOTE</b> sive-sealant to both sides of each internal/exter	
	washer during installation	, and to the area of contact where IET washer is	s to be placed.
a.	Mounting hole for loop clamp.	Using dimensions shown, drill a size 21 (.159 in) diameter hole through rear bracket of curbside equipment rack. See figure 5-4.	Tools: Electric drill and size 21 drill bit.
b.	Two existing rear mount- ing holes in radio shelf.	Enlarge to 11/32 in diameter.	Tools: Electric drill and 11/32 in drill bit.
C.	Front mounting holes for mounting base (1).	Using dimensions shown, drill two 11/32 in diameter holes through shelf.	Tools: Electric drill and 11/32 in drill bit.
d.	Mounting base (1), two Plate spacers (2) and 11/32 in mounting holes in radio shelf.	Remove a 2" square area of paint on the underside of the mounting base (1) around four mounting holes. Remove a 2" square area of paint on both sides of plate, spacers (2) around the existing mounting holes that mate with mounting holes of mounting base (1). Remove a 2" square area of paint around the 11/32 in mounting holes in radio shelf that mate with mounting holes in plate, spacer (2). Clean the paint removed areas and apply a thin coat of anti-seize compound.	Tools: Electric grinder or equivalent.
e.	Two outer thumbscrews (5).	Turn ccw until both sets of threads have cleared center of holes.	
f.	Two plate spacers (2).	Place over 11/32 in holes in shelf.	
g.	Mounting base (1).	Place on plate spacers (2) and aline holes.	
h.	Four machine bolts (7), eight IET washers (4) and four nuts (3).	Install and secure to mounting base (1) and shelf.	Tools: 1/2 in socket and 1/2 in open/box wrench.
i.	Two outer thumbscrews (5).	Tighten and secure to rim clenching clamp (6) and mounting base (1).	

# 5.2 Installation of Mounting Base, Electrical Equipment MT-6352/VRC (mounting base). Continued

**5.3** Installation of Cables. To accomplish the installation, leave loop clamps and tiedown straps loose enough to adjust cable slack and allow easy adjustment of equipment. When installation is complete, tighten and secure clamps and tiedown straps.

#### WARNING

Make sure shelter power source is positioned OFF or disconnected before installing cables.

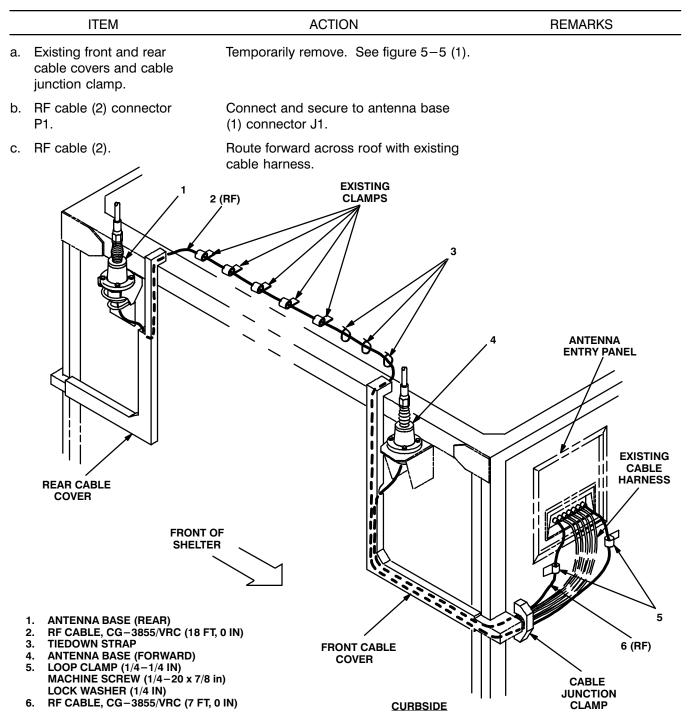


Figure 5–5 (1). Cable Installation: Exterior Cabling

### 5.3 Installation of Cables. Continued

screwdriver.
screwdriver.
socket.
S

#### TB 11-5820-890-20-67

#### 5.3 Installation of Cables. Continued

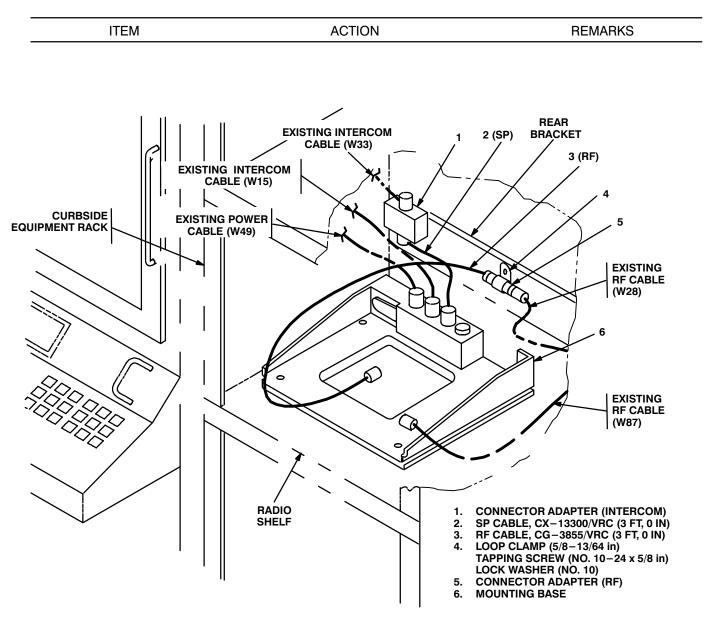


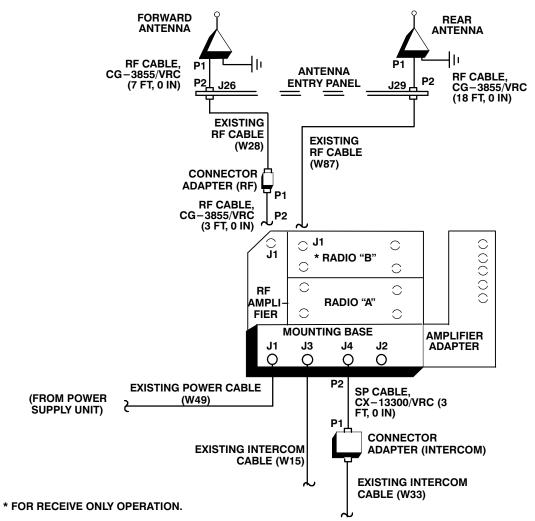
Figure 5-5 (2). Cable Installation: Interior Cabling

r.	SP cable (2) connector P1.	Connect and secure to connector adapter (1). See figure 5-5 (2).
s.	SP cable (2) connector P2.	Connect and secure to mounting base (6) connector J4
t.	Existing intercom cable (W15).	Connect and secure to mounting base (6) connector J3.
u.	Existing power cable (W49).	Connect and secure to mounting base (6) connector J1.

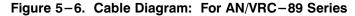
	ITEM	ACTION	REMARKS
a.	Equipment.	Check for secure mounting. Check for loose parts, connectors and mounting hardware.	
b.	Cables.	Check for proper installation and connection of cables. See figure 5–6 for cable connections. Unused cables should be stowed in appropri– ate place inside the shelter.	
C.	Loop clamps.	Check that all have been properly installed and tightened.	
d.	Protective covers.	Insure that all installed cables are covered when not in use or con- nected.	
e.	Radio issued with shelter.	Install and connect cables. See TM 11-5820-890-20-1 or TM 11-5820-890-20-2 for installation and Operational (OP) Check instructions.	
f.	MK line replaceable units.	See TM 11–5820–890–20P for Repair Parts and Special Tools List (RPSTL) information.	

**5.4 Post-Installation and Checkout.** After equipment is installed and cables are connected, perform the following steps.

#### 5.4 Post-Installation and Checkout. Continued



		FROM			TO	
CABLE ASSEMBLY	CABLE CONN.	UNIT	UNIT CONN.	CABLE CONN.	UNIT	UNIT CONN.
Existing power cable (W49)		Power supply unit			Mounting base	J1
CG-3855/VRC (7 FT, 0 IN)	P1	Forward antenna base	J1	P2	Antenna entry panel	J26
CG-3855/VRC (18 FT, 0 IN)	P1	Rear antenna base	J1	P2	Antenna entry panel	J29
Existing RF cable (W28)		Antenna entry panel			Connector adapter (RF)	
Existing RF cable (W87)		Antenna entry panel			Radio "B"	J1



		FROM			ТО	
CABLE ASSEMBLY	CABLE CONN.	UNIT	UNIT CONN.	CABLE CONN.	UNIT	UNIT CONN.
CG-3855/VRC (3 FT, 0 IN)	P1	Connector adapter (RF)		P2	RF amplifier	J1
Existing intercom cable (W15)		Intercom unit			Mounting base	JЗ
Existing intercom cable (W33)		Intercom unit			Connector adapter (intercom)	
CX-13300/VRC (3 FT, 0 IN)	P2	Mounting base	J4	P1	Connector adapter (intercom)	

### 5.4 Post-Installation and Checkout. Continued

Figure 5-6. Cable Diagram: For AN/VRC-89 Series Continued

# **APPENDIX**

# REFERENCES

- AMDF Army Master Data File (Microfiche)
- AR 710–2 Supply Policy Below the Wholesale Level as Contained in Unit Supply UPDATE
- AR 725–50 Requisitioning, Receipt and Issuing System in UPDATE
- DA Pam 25–30 Consolidated Index of Army Publications (Microfiche)
- DA Pam 710–2–1 Using Unit Supply System Manual Procedures as Contained in Unit Supply UPDATE
- SB 11–131–2 Vehicular Radio Sets and Authorized Installations (SINCGARS)
- TM 11-5820-890-10-1 Operator's Manual (ICOM Radio Sets)
- TM 11-5820-890-10-3 Operator's Manual (Non-ICOM Radio Sets)
- TM 11-5820-890-20-1 Unit Maintenance Manual (ICOM Radio Sets)
- TM 11-5820-890-20-2 Unit Maintenance Manual (Non-ICOM Radio Sets)
- TM 11-5820-890-20P Repair Parts and Special Tools List

By Order of the Secretary of the Army:

ERIC K. SHINSEKI General, United States Army Chief of Staff

Official:

Joel B. Huln I JOEL B. HUDSON

Administrative Assistant to the Secretary of the Army

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			10	PUBLICATION I	DATE	PUBLICATION TITLE
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NO	GRAPH	NO	NO			
2-25	2-28			be changed throughou than 10	ut to specif	n antenna alignment procedure y a 20 IFF antenna lag rather wn the chonly a 10 lag, the
				of 25 knots, and has a decelerate as it hunts, is minimized by adjus operation.	a tendency , caudy st sting the	wn through only a 10 lag, the sitive to the gusting in excess to rapidly accelerate and train to the drive train. Hunting to 20 without degradation of
3-10	3-3		3-1		•	ange $\Box$ 2 dB" to $\Box$ 3 dB". cedure for the TRANS POWER (500 watts) adjustment to light dicator.
5-6	5-8		5	And new step f.1 to restep d above." REASON: To replace		eplace cover plate removed in plate.
		FO-3		REASON: This is the	e output lir	$\square$ +24 VDC" to $\square$ +5 VDC".
	) NAME, GR		LE AND TEI 999–17	+24 VDC is the input	t voltage.	
		28-2		EVIOUS EDITIONS E OBSOLETE	P.S	- IF YOUR OUTFIT WANTS TO KNOW ABOUT YO'R DMMENDATION MAKE A CARBON COPY OF THIS

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